

Date: Monday, 8/21/2006 2:11:05 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	28248			
Estimate Number	10897			
P.O. Number	N/A		Part Number	: D2618
This Issue	8/21/2006	S.O. No. : N/A	Drawing Number	: D2618 REV B1
Prsht Rev.	NC		Project Number	: N/A
First Issue	N/A	Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	27144		Material	: N/A
Written By			Due Date	: 9/8/2006
Checked & Approved By			Qty:	200
Comment	Est Rev:F	Re-format 05-11-22 JLM	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0500	Delrin Round Bar .50"
		
	Comment: Qty.: 0.2709 f(s)/Unit Total : 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) Batch: M100724 X30" J.G 06/09/09	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		
	Comment: HARDINGE CNC LATHE SMALL	
	1-Turn as per Folio FA195 & Dwg D2618.	
	2-Deburr	J.G 06/09/09 201
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	J.G 06/09/10 201
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK	J.G 06/09/11 201
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 553	J.G 06/09/12 201 AB 06/09/12 201

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: 

Date: 06/09/12

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Monday, 8/21/2006 2:11:05 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28248

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



201

Comment: DOCUMENT CONTROL

Inspection Level 21

*Sp06/09/12*

Job Completion



*u 06/09/12*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>28248</b>
<b>Description:</b> Bushing	<b>Part Number:</b>	<b>D2618</b>
<b>Inspection Dwg:</b> D2618 <b>Rev:</b> B1		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	J. G	Audited by:	BG	Prototype Approval:	N/A
Date:	06/09/10	Date:	06.09.10	Date:	N/A

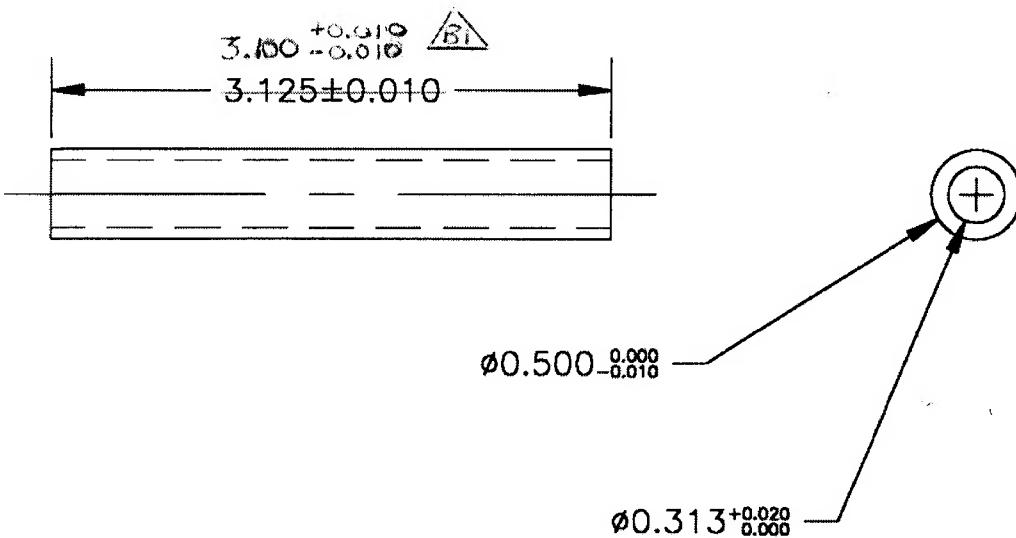
Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED BW	APPROVED BW	DRAWING NO. D2618
DATE 96:10:30		REV. B SHEET 1 OF 1 TITLE BUSHING SCALE 1:1

**RELEASED**  
97/05/13 DS

B 97.05.09 3.125 WAS 1.625, .313 WAS .375  
B1 04.06.03 CHANGE DIM FOR BETTER FIT



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SHOP COPY  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28248